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DART AEROSPACE LTD		Work Order:	18758
Description: Doubler		Part Number:	D3140-301/-303
Dwg: D3140 Rev. B Page 6		Qty:	2 <i>W</i>
			Stack of 6
			Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	<i>HA</i>	03.01.29	2
2	MV	Cut blanks: 48.700" x 7.350" Material: 6061-T6 (QQ-A-250/11) 0.063" thick (M6061T6S.063) Batch: <u>M4476</u> Identify as D3140-301	<i>HA</i>	03.01.29	2
3	MV	Cut blanks: 48.700" x 7.250" Material: 6061-T6 (QQ-A-250/11) 0.063" thick (M6061T6S.063) Batch: <u>M4476</u> Identify as D3140-303	<i>HA</i>	03.01.29	2
4	<del>MV</del> <i>GA</i>	Machine D3140-301 as per Folio FA316 and Dwg D3140 <i>Form as per template D3140-301</i>	<i>HA</i>	03.01.29	2
5	<del>QC8</del> <i>GA</i>	Inspect parts as they come off the CNC machine	<i>HA</i>	03.01.29	2
6	MV	Deburr	<i>HA</i>	03.01.29	2
<del>7</del>	<del>QC8</del>	<del>Second inspection</del>	<i>N/A</i>		
<del>8</del>	<del>MV</del> <i>GA</i>	Machine D3140-303 as per Folio FA316 and Dwg D3140- <i>Form as per template D3140-303</i>	<i>HA</i>	03.01.29	2
9	<del>QC8</del> <i>GA</i>	Inspect parts as they come off the CNC machine <i>Form as</i>	<i>HA</i>	03.01.29	2
10	MV	Deburr	<i>HA</i>	03.01.29	2
<del>11</del>	<del>QC8</del>	<del>Second inspection</del>	<i>N/A</i>		
12	FP	Chemical Conversion Coat D3140-301 & D3140-303 as per QSI 005 4.1	<i>SO</i>	03-01-30	2
13	QC3	Inspect Conversion Coat	<i>R</i>	03.01.30	2
14	ST	Identify and Stock	<i>R</i>	03.01.30	2
15	AC	<i>301 303 542 03/01/31</i> Cost / part <i>52.98 52.98</i> 50% to -301/-303	<i>HA</i>	03/01/31	2
16	DC	Close W/O <i>52.98 52.98</i> Inspect Level 21	<i>HA</i>	03.01.31	-

Rev	Date	Change	Revised By	Approved
A	02.11.06	New issue	KJ/RF <i>RF</i>	<i>HA</i>

RELEASED  
03.01.29 *RF*